Dart Aerospace Ltd. Friday, 10/12/2007 8:34:24 AM Date: Fric Charbonneau User: **Process Sheet** : WELDMENT TOP PANEL **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer Job Number : 35148 FOR ENGINEERING USE ONLY : 13029 **Estimate Number** : D36503 **Part Number** P.O. Number D3650 UNDER REVIEW **Drawing Number** : 10/12/2007 S.O. No. : This Issue : N/A : NC Project Number Prsht Rev. : U/R : SMALL /MED FAB **Drawing Revision** : 11 Type First Issue Material **Previous Run** : 10/19/200 **Due Date** Written By Checked & Approved By 07-09-27 DD verified by: EC : Est Rev:A New Issue Comment **Additional Product** Job Number: Description: Machine Or Operation: Seq. #: 304/316 .025 Sh M304S24GA 1.0 CERTIFICATE OF CONFORM Comment: Qty.: Total: 2.4045 sf(s 1.2023 sf(s)/Unit REQUIRED 304/316 SS sheet 24 ga (0.025" thick) Batch: LOW WATER JET WATER JET 2.0 Comment: FLOW WATER JET 1-Cut as per Dwg D3650 Dwg Rev: ORE Prog Rev:\_ 2-Deburr if necessary 3.0 QC2 B07-10-15 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 ENGINEERING Comment: SECO NC BRAKE 5.0 BRAKE M Comment NC BRAKE

Form as per Dwg D3650

Date:

Friday, 10/12/2007 8:34:24 AM

User:

Eric Charbonneau

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WELDMENT TOP PANEL

Job Number: 35148

Part Number: D36503

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

6.0

QC5

INSPECT WORK TO CURRENT STEP

**ENGINEERING APPROVAL** 



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

Location:

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and eteck \( \lambda \)

FOR ENGINEERING USE ONLY

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



(1 H11128

DART AEROSPACE LTD	Work Order:	36148
Description: WELDMENT TOP PANEL	Part Number:	D3610-3
Inspection Dwg: D3650 Rev: DRE		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

Х	First Article	Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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Measured by:	B	Audited by:	5	Prototype Approval:	A
Date:	07-10-15	Date:	07/10/17	Date:	07.10.17

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	